



# SCADA Master Plan Project Update

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# Agenda

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- SCADA System Background
- 15-year Vision
- Gap Analysis
- Future System Design
- Implementation Roadmap



# What is SCADA?

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## Supervisory Control and Data Acquisition

- Remotely operate geographically dispersed equipment
  - 31 Water sites
  - 48 Wastewater sites
  - 11 Storm/Surface Water sites
- Gather and store data for system feedback and analysis

# Aging Communications Network

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- Connected via copper telephone lines
- Increasing frequency of failures
  - 559 outages in 2018-2019
  - Avg duration: 6.4 hours
  - Total: **150 Days!**
- Decreasing Telecom Support
  - Dying business model for Frontier & Century Link
  - Only 2 vendor technicians
  - Likely in the last decade of support





# SCADA Master Plan

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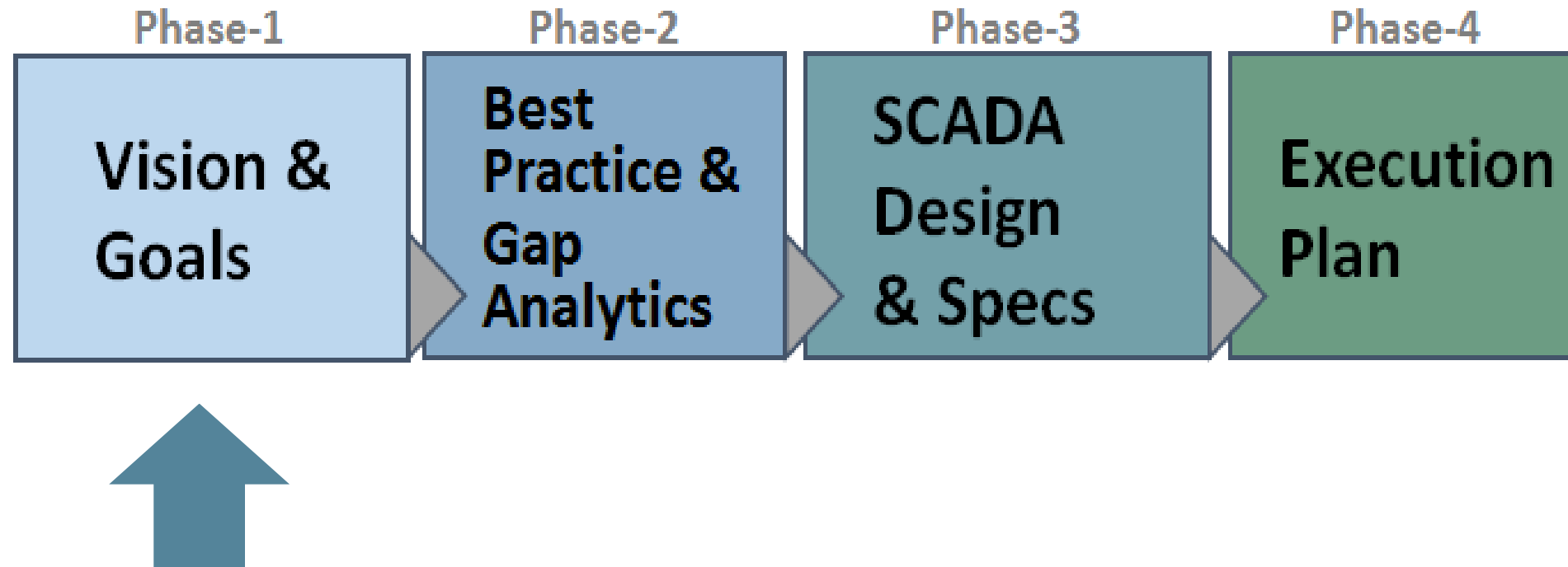
- Goals:
  1. Identify and prioritize required infrastructure hardware & software upgrades
  2. Leverage emerging technology to improve system performance
  3. Ensure compliance with industry best practices

# SCADA Master Plan

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## Phase 1: Visioning & Goals





# Phase 1: Visioning & Goals

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Four major themes emerged from cross-departmental visioning workshops:

1. Increase critical infrastructure resiliency & redundancy
2. Ensure critical infrastructure cybersecurity
3. Improve quality of Utility services
4. Advance Bellevue's 'Smart City' vision within the Utilities Department



# 1. Infrastructure Resiliency & Redundancy

- Data transmission is reliable, secure and affordable
- Data storage is redundant, actionable and available to those with appropriate access
- Servers and processing equipment are virtually, physically and geographically redundant
- Network architecture ensures critical infrastructure continues to operate without human intervention





## 2. Infrastructure Security

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Security compliance with

- **Dept of Homeland Security requirements**
- **Industry Best Practices**

Role-based access & user rights

- **System control permissions**
- **Tailored data availability**
  - **Operators**
  - **Engineers**
  - **Analysts**
  - **Customers**
  - **Regional Partners**



### 3. Improve Quality of Services

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Dramatically increase field sensors that monitor system performance

Leverage data analytics to provide insight & enhance decision making

- **System Operation**
- **Emergency Response**
- **Engineering Planning**
- **Financial Planning**
- **Asset Management**
- **Strategic Policy**



## 4. Advance 'Smart City' Vision

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Posture the SCADA system for future integration of advanced technology

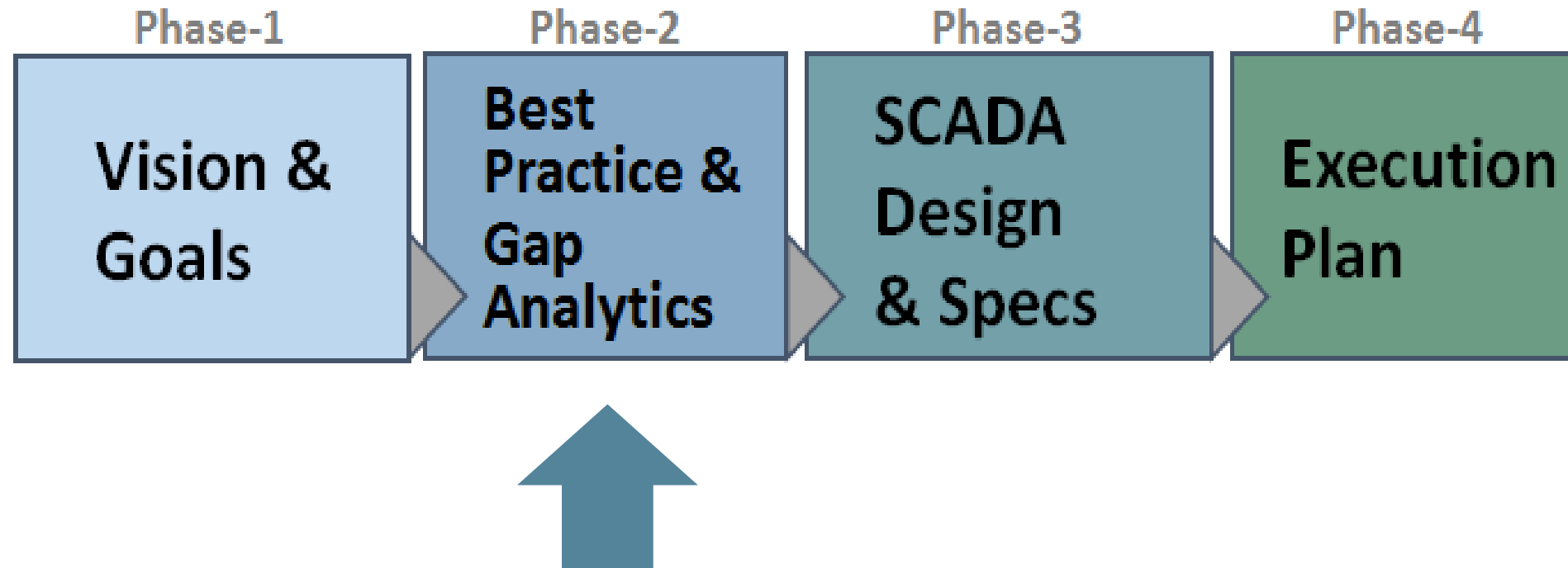
- **Machine Learning & Artificial Intelligence**
- **Predictive Simulation**
- **Self-healing Systems**
- **Just-in-Time Asset Replacement**

# SCADA Master Plan

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## Phase 2: Gap Analysis



# Phase 2: Gap Analysis

## Communication Network

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### Analog Communications

- Aging Infrastructure
- Declining vendor support
- Limited agility
- Restricted use w/ new technology



### Digital Communications

- Highly reliable & resilient
- Fast, high bandwidth
- Compatible w/ new technology
- Large commercial growth



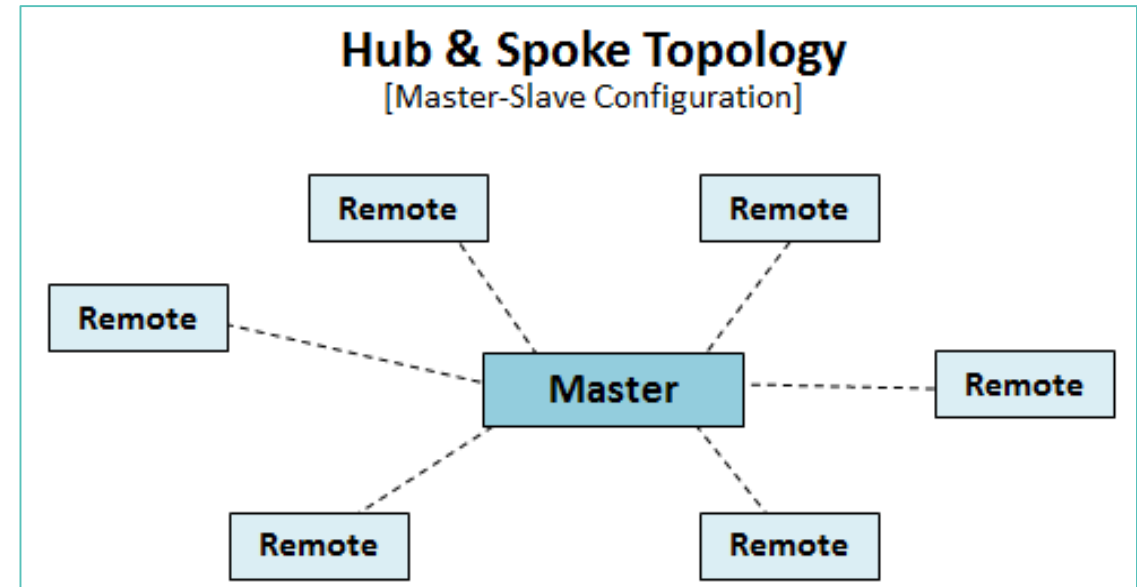


# Phase 2: Gap Analysis

## Current Network Architecture

### Hub & Spoke Topology

- Data flows from all sites into the master
- Operational commands and setpoints are transmitted out from master.
- Least Resilient
- No cooperation amongst 'spokes'

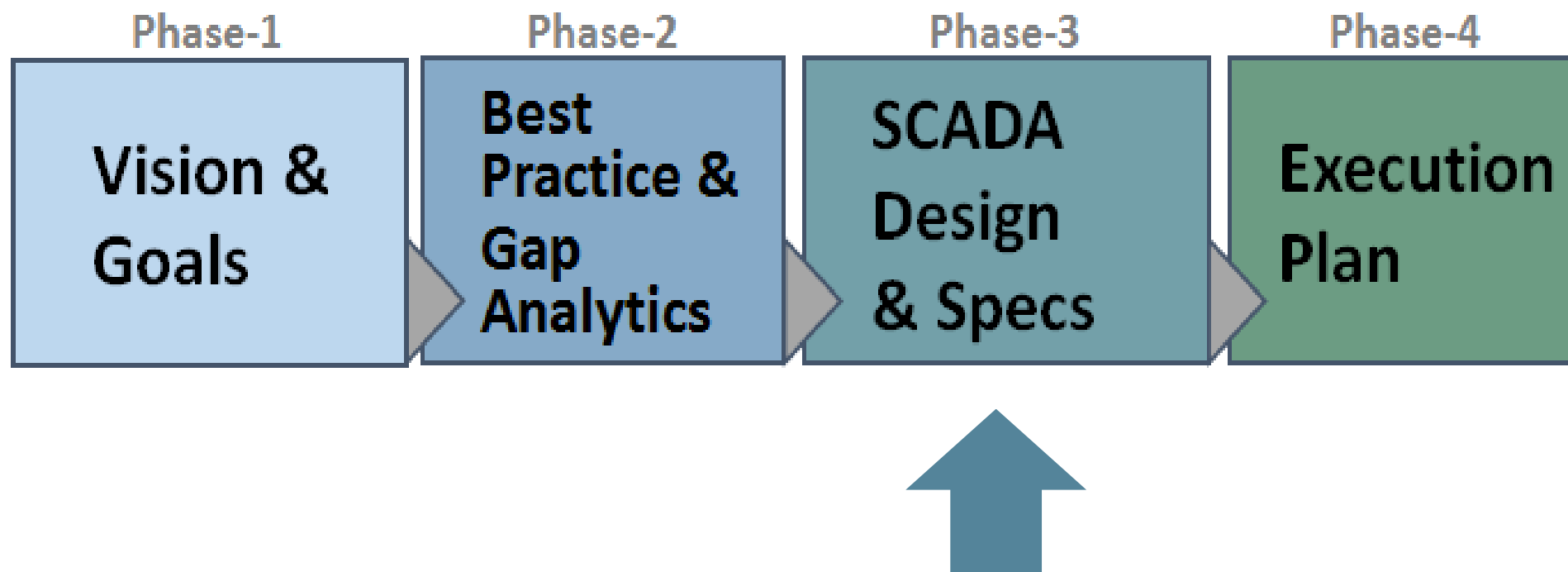




# SCADA Master Plan

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## Phase 3: SCADA System Design

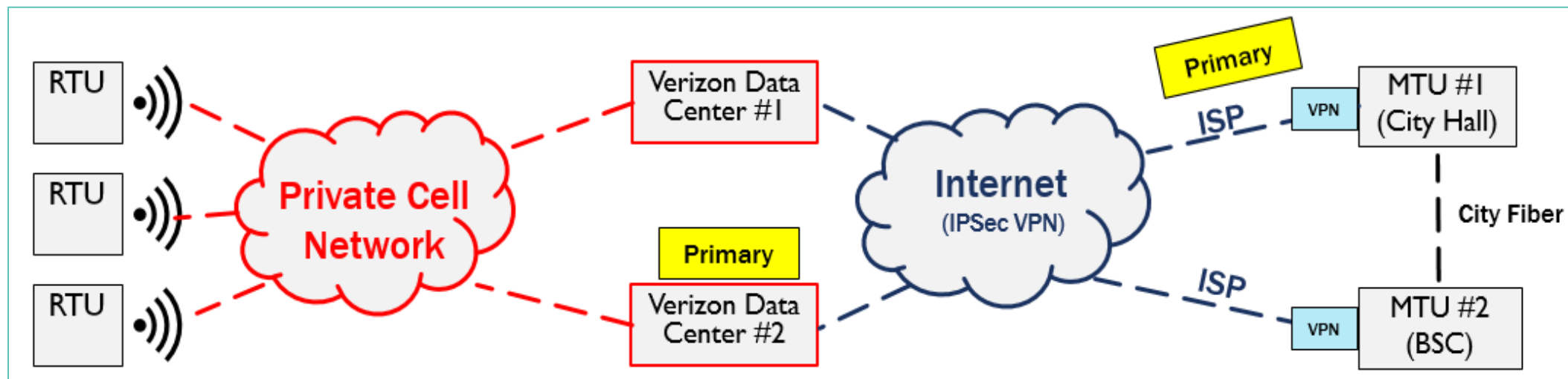




# Phase 3: SCADA System Design

## Cellular Network Configuration

Data at a pump station is sent via private cellular network to City of Bellevue SCADA servers via secure VPN “tunnel”. Each site must have a Vendor provided SIM card.



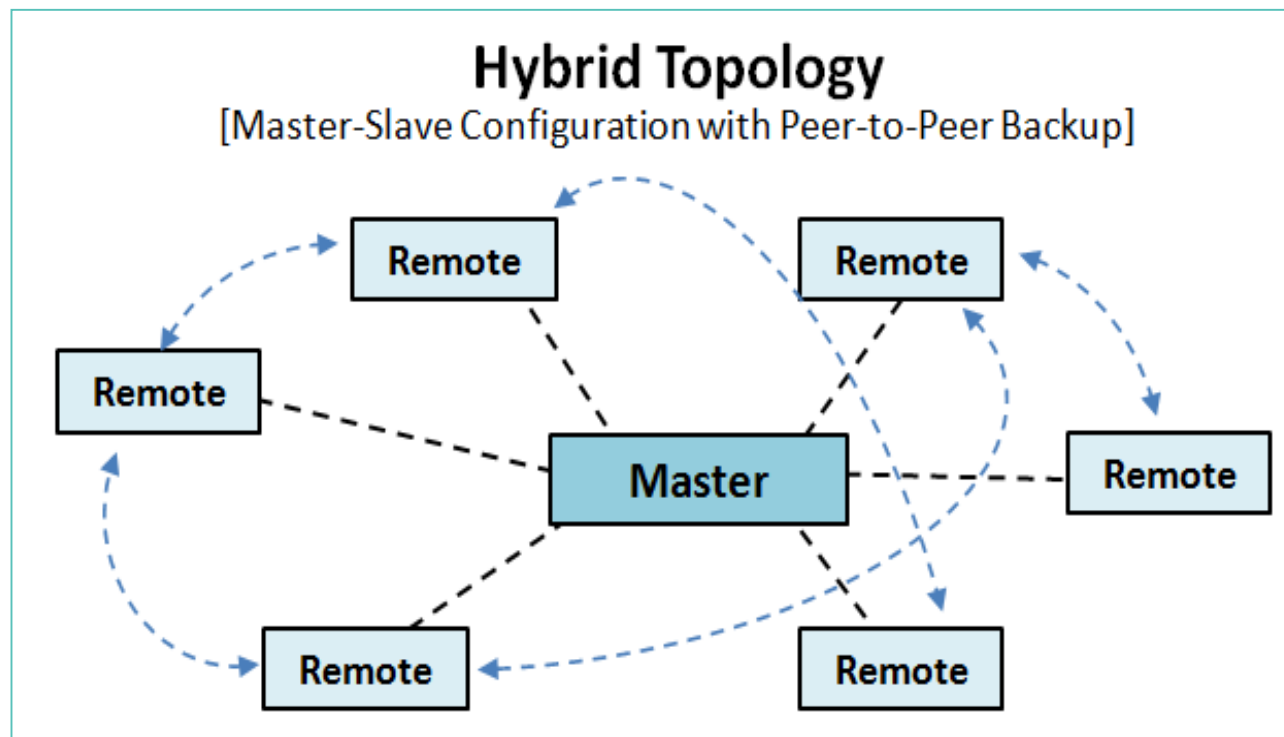


# Phase 3: SCADA System Design

## System Architecture

### Hybrid Topology

- Data from all sites flows into the master unit
- Remote sites coordinate where necessary or advantageous
- Improved Resilience

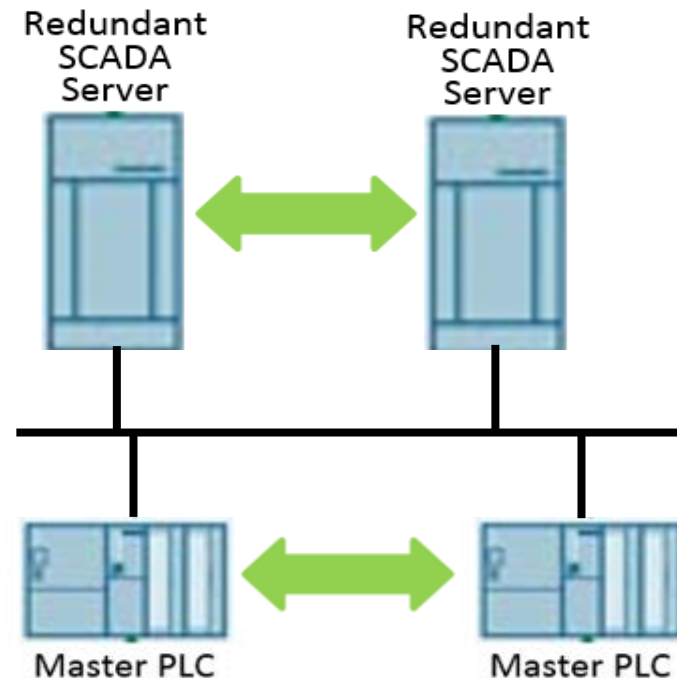




# Phase 3: SCADA System Design

## SCADA PLC & Server Redundancy

- Two complete sets of PLCs and Servers at City Hall and Bellevue Service Center
- Identically configured to support the SCADA system and record all data simultaneously
- Either PLC can be seamlessly transferred between either server.



### Advantages

- Mitigates risk of failures.
- Able to load security patches on “standby” server without impacts to “live” server.
- Can reboot server without SCADA system downtime



# Phase 3: SCADA System Design

## Intelligent Field Sensors

### Smart Motor Sensor

- Monitor pumping efficiency
- Calculate cost of pumping
- Automatically order replacement when performance indicates pending failure

High Zone Pump #3 P-703		SCADA Ctrl Mode: <b>Off/Local</b>
<b>Control Select</b> <b>Hand</b> <b>OFF</b> <b>Auto</b> Required: {Required} Status: {Run/Not Running} Call to Run: {Called/No} Speed: Ramping Availability: {Ready} Control Mode: {Auto Stat} Speed <b>100.0</b> % Speed SP <b>100.0</b> %		<b>Alarms:</b> Start Fail Stop Fail Start Limit Warning Fault Lockout Temp Overload  <b>Warnings:</b> Restart Delay Low Torque <b>In Test Mode</b>  <b>Pumping Mode</b> <b>Closed Loop ON</b>
<b>DETAILS</b>		
Last Start Time: 4/9/1900 12:00:00 AM Last Stop Time: 4/9/1900 12:00:00 AM Last Auto Selected: 4/9/1900 12:00:00 AM Last Time Called: 4/9/1900 12:00:00 AM		<b>Runtime Hours</b> Lifetime: <b>1.0</b> Current Hr: <b>1.0</b> Last Hr: <b>1.0</b> Today: <b>1.0</b> Yesterday: <b>1.0</b>
Speed <b>100.0</b> %    Frequency: 60.0 Hz    RPM <b>1800</b> Pump HP <b>888.88</b> HP    DC link 60.0 V    Torque <b>1100.00</b> Nm Current HP <b>88.88</b> HP    Volts out 60.0 V    Amps <b>277.00</b> A Start Speed <b>100.0</b> %    Motor Load: 100.0 %		
<b>Fail Timers/Counters</b> Preset    Current Start Fail: <b>100.0</b> 100.0 Stop Fail: <b>100.0</b> 100.0 Starts: <b>100</b> 100		<b>Tuning</b> Integral Status Selector <b>On</b> PID Gain <b>0.001</b> Integral-T <b>150.0</b> Error <b>0.500</b> SP <b>9999.9</b> PV <b>9999.9</b>

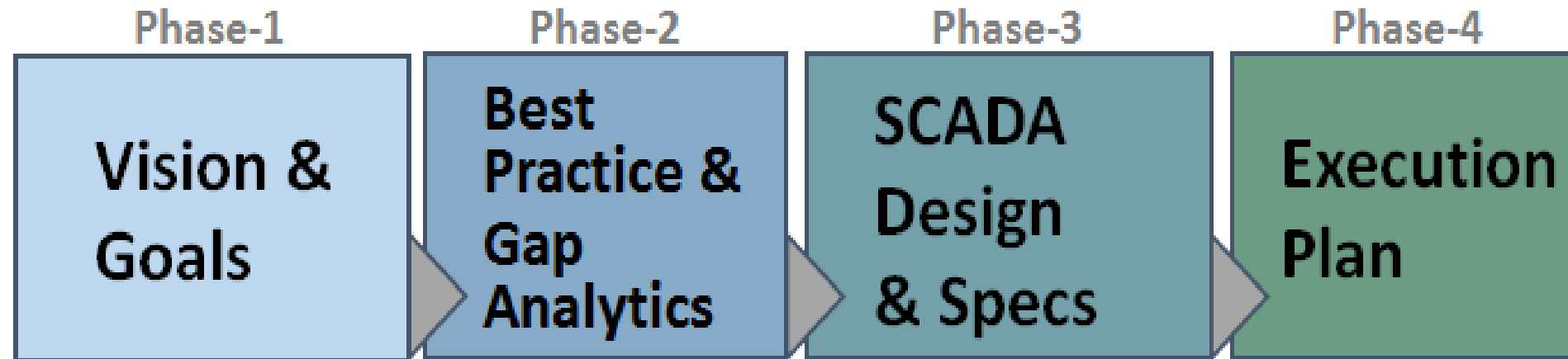
- 69% of Water Stations
  - 26 motors remaining
- 5% of Wastewater Stations
  - 68 motors remaining

# SCADA Master Plan

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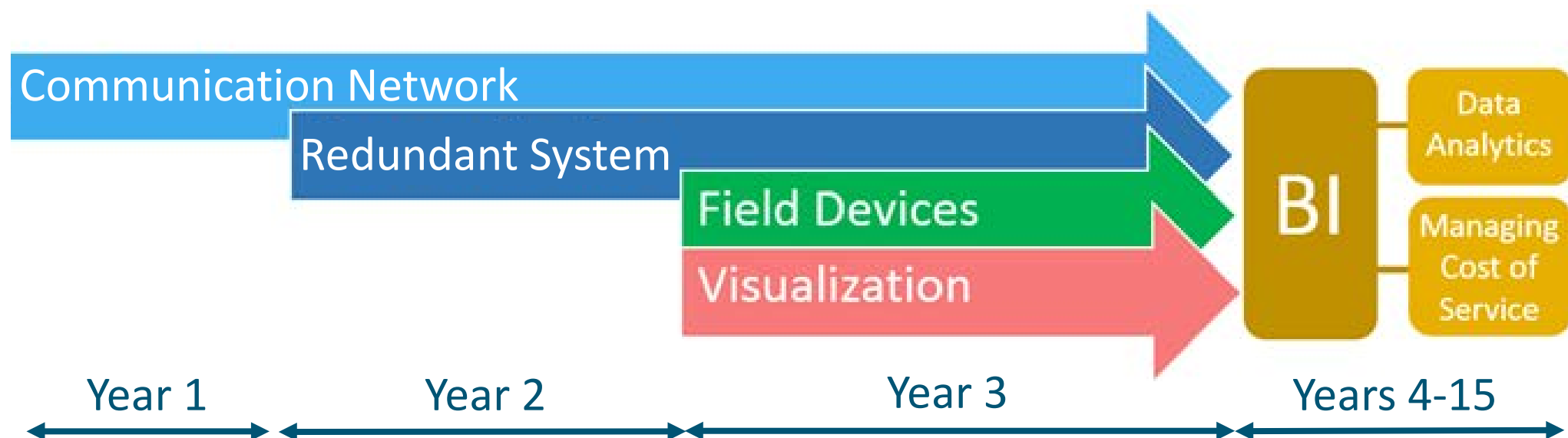
## Phase 4: Execution Plan





# Phase 4: Execution Plan

In order to realize the vision of using SCADA data for Business Intelligence (BI), Bellevue must modernize the SCADA communication network, process control systems, field devices, and visualization software.





# BACK UP SLIDES

# Phase 2: Gap Analysis

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## Remote Site Process Control

### Remote Telemetry Unit – Current Digital Upgrades

- Water: 24 of 31 Sites



- Wastewater: 2 of 47 Sites



- Storm: 0 of 11 Sites





# Phase 2: Gap Analysis

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## Critical Field Sensors

### Efficiency Monitoring

Need sensors to collect actionable data and improve control

- Suction pressure sensors
- Discharge pressure sensors
- Discharge flow meters

### Flow Monitoring:

- 28 of 33 Water Stations
- 4 of 37 Wastewater Stations
- 0 of 11 Surface Water Stations

### Pressure Monitoring:

- 1 of 147 PRVs has a pressure transducer
- No Wastewater sites monitor discharge pressure





# Implementation Cost

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Rough Order of Magnitude costs estimates, in present value, required to meet the Ideal State envisioned by city.

	Potable Water	Wastewater	Storm Water	Total Costs
Communication & Process Control	\$310,425	\$873,415	\$328,670	\$1,512,510
Software & Security	\$417,623	\$417,623	\$92,805	\$928,050
Field Sensors	\$349,260	\$1,014,140	\$318,730	\$1,682,130
Total Cost:	\$1,077,308	\$2,305,178	\$740,205	\$4,122,690

# SCADA Network Architecture Design

