

### **2016 Outreach Committee**

1. Active outreach program partnership's with Tutta Bella Pizzeria, Overtake Hospital, YMCA, and the Alzheimer's Association to make Memory Care achieved.
2. BNOA participated in Bellevue Senior Fairs of Overlake Hospital and North Bellevue Community Center to display aging services on the eastside and promote the Vials of Life project.
3. Sought out and obtained a higher diverse Bellevue Network on Aging member roster for 2017.

### **2016 Advocacy Committee**

1. Ongoing collaboration with the Kirkland Senior Council.
2. Successful Legislative Forum at the North Bellevue Community Center.
3. Members attended the 2016 Fall Legislative Conference & Senior Lobby Day.
4. Developed and advocated for our 2016 legislative agenda (joint agenda with the Kirkland Senior Council).
5. Advocated to oppose federal funding cuts for SHIBA (Statewide Health Insurance Benefits Advisors).
6. The committee reviewed, discussed and drafted a letter to the Department of Health. The letter was in support of including a caregiver module for the 2017 Behavioral Risk Factor Surveillance System Survey (BRFSS).
7. Advocated for changes to the MOON Notice (Medicare Outpatient Observation Notice) – asked that it be reformatted to be more understandable, that there be a right to appeal and asked CMS to support *The Improving Access to Medicare Coverage Act of 2015 (H.R. 1571/S843)*.
8. Members participated in the Housing and Aging Forum.
9. Hearing advocacy: looping in city buildings; restoration of hearing aids for Medicaid recipients.

### **2016 Transportation & Housing Committee**

1. Updated ARCH website.
2. Continuing education on relevant housing and transportation issues, including affordable housing, homeless issues affecting seniors, housing repair program, transportation options for seniors, and Eastside Easy Rider Collaborative mobility tools.
3. Participate in outreach activities and community events, including transportation workshops, Eastside Easy Rider Collaborative meetings, King County Library resource fair, Neighborhood Outreach Fair and elder abuse awareness.